



## Ribbed belt and pulley, assembly

### 1 - Tensioner

- ◆ Loosening ⇒ [page 13-9](#)

### 2 - 55 Nm (41 ft lb)

### 3 - 20 Nm (15 ft lb)

### 4 - Ribbed belt

- ◆ Removing and installing ⇒ [page 13-9](#)

### 5 - Belt routing for vehicles w/o A/C

- ◆ Not applicable for USA/Canada

### 6 - Bolt

- ◆ Always replace
- ◆ Oil threads
- ◆ Use only new double hex head (12-pt.) cap screw grade 9.8
- ◆ Tightening torque (bolt oiled): 200 Nm (148 ft lb) plus additional 1/2-turn (180°); two 1/4-turns (90°) are permissible

### 7 - 20 Nm (15 ft lb)