

Power steering pump, reservoir and hydraulic fluid circuit

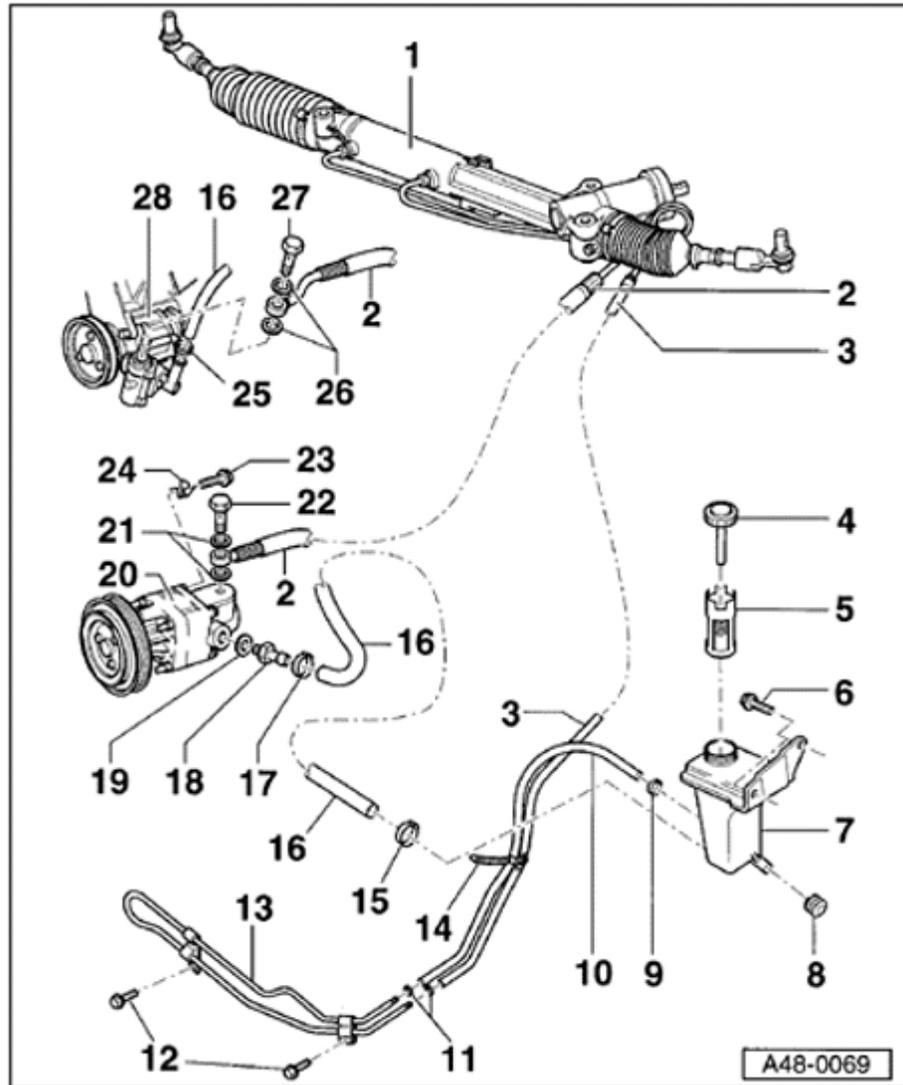
Notes:

- ◆ *Power steering pumps cannot be repaired. If problems in the pump are suspected carry out pressure and leakage tests. Replace the pump if it is malfunctioning.*
- ◆ *Check steering system for leaks if the fluid level in the reservoir is low.*
- ◆ *If there are leaks at the line connections first tighten connections, wipe dry and then re-check for leaks.*
- ◆ *Checking the hydraulic fluid level ⇒ [page 48-22](#) .*
- ◆ *Bleeding the steering system ⇒ [page 48-24](#) .*
- ◆ *Checking the steering system for leaks ⇒ [page 48-25](#) .*
- ◆ *Type of hydraulic fluid: G 002 000*

- ◆ *Hydraulic system fluid capacity: 0.7-0.9 Liters (12-15 oz.)*

CAUTION!

- ◆ ***Pumps supplied as replacement parts are not filled with fluid. Therefore it is essential to fill the pump with hydraulic fluid G 002 000 and to rotate pump several times by hand. Otherwise the pump may be damaged or be noisy during operation.***
- ◆ ***Part numbers are listed here for reference only. Always check with your Parts department for the latest information.***



Power steering hydraulic circuit (4-cyl. engine), overview

1 - Power steering gear

2 - Pressure line

3 - Return hose

4 - Cap with dipstick

◆ Checking fluid level ⇒ [page 48-22](#)

5 - Strainer

◆ Integrated into reservoir

6 - Bolt

◆ 9 Nm (80 in. lb)

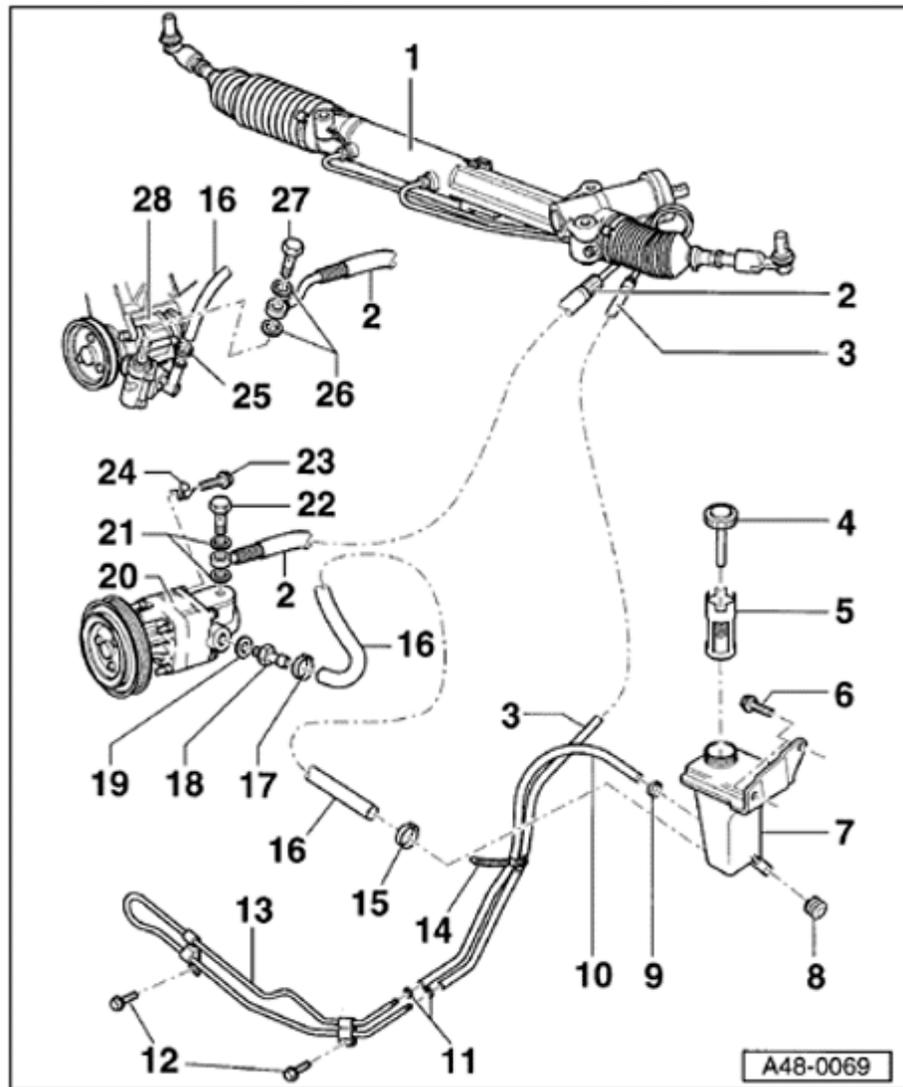
7 - Reservoir

8 - Rubber mount

9 - Clamp

◆ Use VAG1275 to tighten

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**10 - Return hose**

- ◆ Between reservoir and cooling line
- ◆ Not on 4-cyl. TDI without towing hitch

11 - Clamps

- ◆ Use VAG1275 to tighten

12 - Bolts

- ◆ 10 Nm (7 ft lb)

13 - Cooling line

- ◆ Not on 4-cyl. TDI without towing hitch

14 - Cable strap**15 - Clamp**

- ◆ Use VAG1275 to tighten

16 - Suction hose**17 - Clamp**

- ◆ Use VAG1275 to tighten

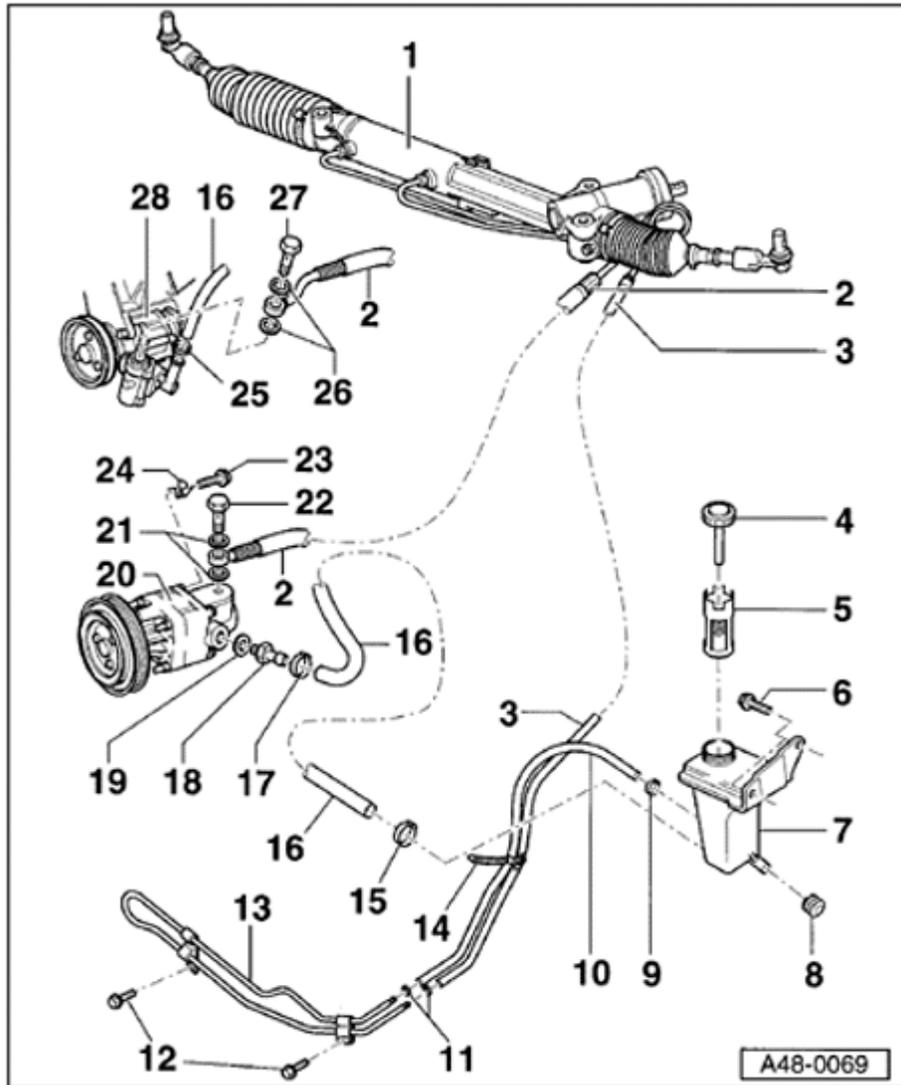
18 - Hose fitting

- ◆ 50 Nm (37 ft lb)

19 - Seals 18 x 24

- ◆ Always replace

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**20 - Power steering pump**

- ◆ Fill with fluid before installing ⇒ [CAUTION, page 48-27](#)

21 - Seals 16 x 22

- ◆ Always replace

22 - Banjo bolt

- ◆ 50 Nm (37 ft lb)

23 - Bolt

- ◆ 18 Nm (13 ft lb)

24 - Fastener**25 - Clamp**

- ◆ Always replace
- ◆ Use VAG1275 to tighten

26 - Seals 16 x 22

- ◆ Always replace

27 - Banjo bolt

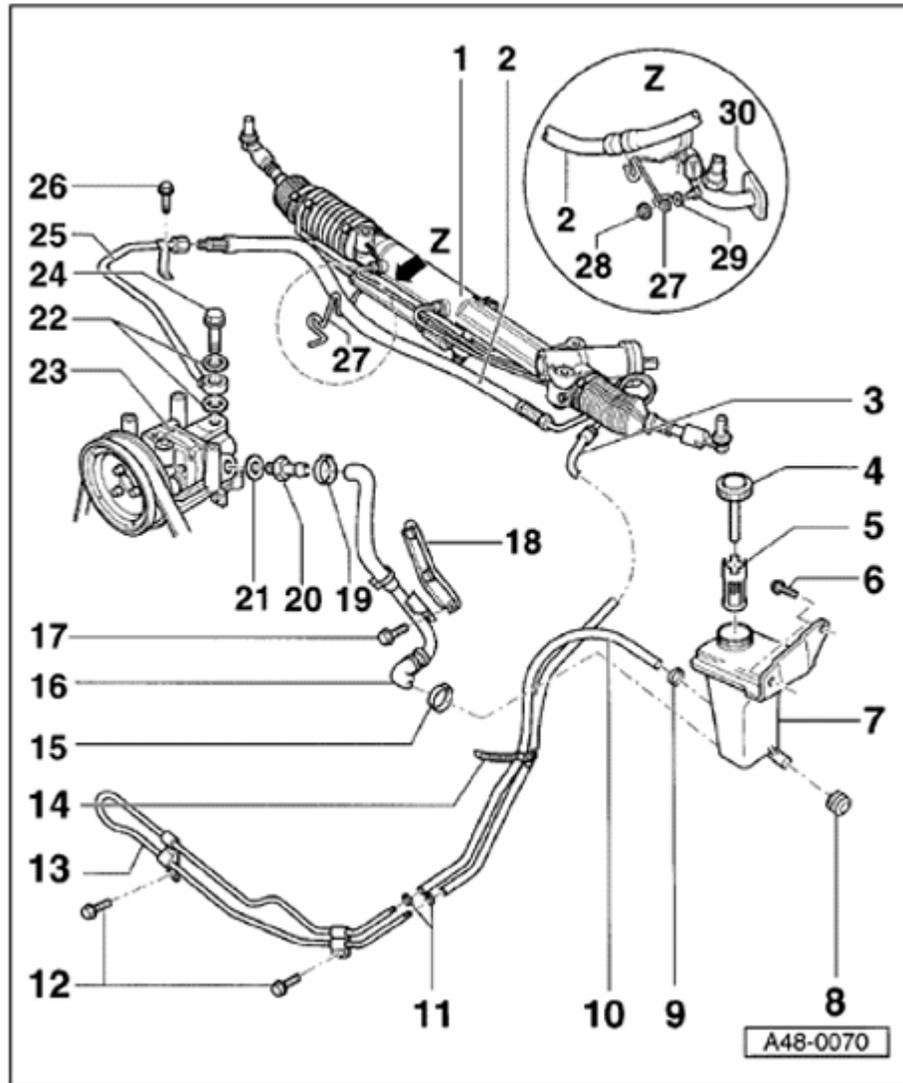
- ◆ 50 Nm (37 ft lb)

28 - Power steering pump

- ◆ Fill with fluid before installing ⇒ [CAUTION, page 48-27](#)

- ◆ Installed on all 4-cyl. engines m.y. 98 ➤

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Power steering hydraulic circuit (6-cyl. 2V engine), overview

1 - Power steering gear

2 - Flexible hose

3 - Return hose

4 - Cap with dipstick

- ◆ Checking hydraulic fluid level ⇒ [page 48-22](#)

5 - Strainer for expansion tank

- ◆ Integrated into reservoir

6 - Bolt

- ◆ 9 Nm (80 in. lb)

7 - Expansion tank

- ◆ Refill with hydraulic fluid, Part No. G 002 000
- ◆ Capacity: 0.7 liters (12 oz.)
- ◆ Checking hydraulic fluid level ⇒ [page 48-22](#)

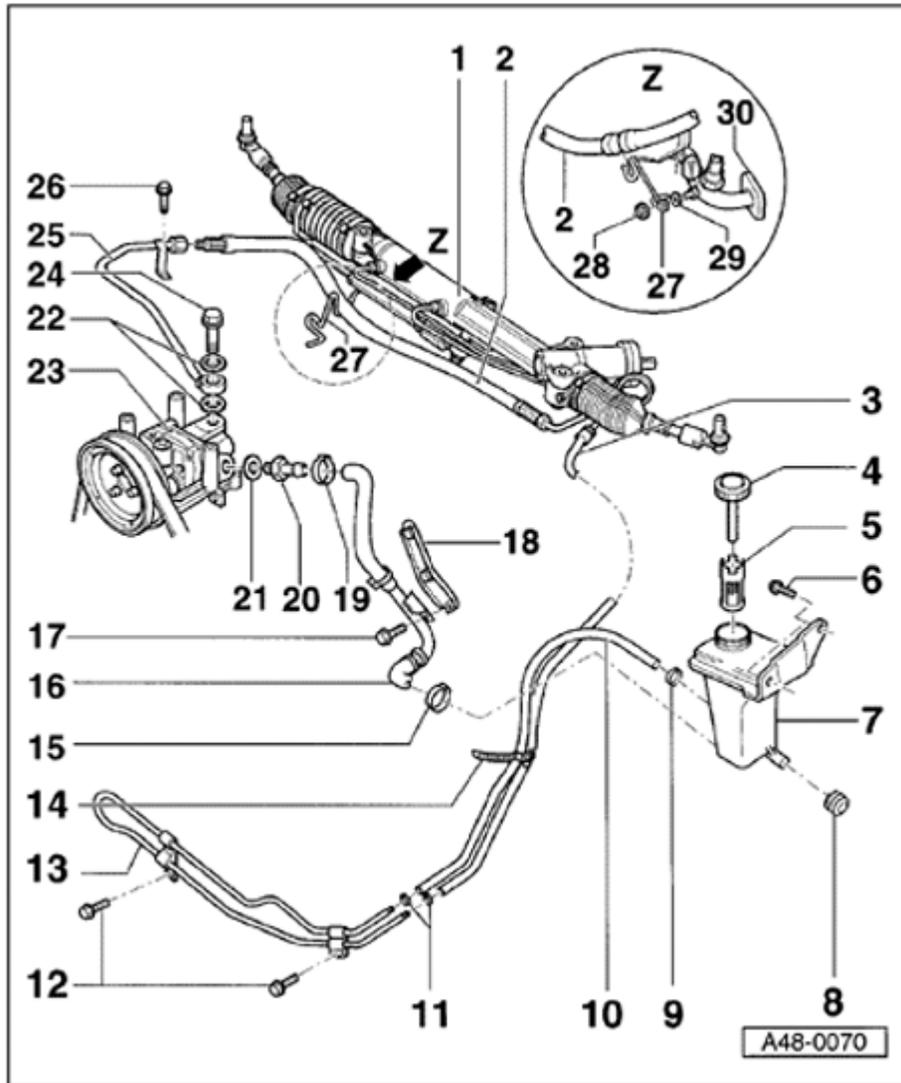
8 - Rubber mount

9 - Clamp

- ◆ Always replace

◆ Use VAG1275 to tighten

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**10 - Return hose**

- ◆ Between expansion tank and oil cooler

11 - Clamps

- ◆ Always replace
- ◆ Use VAG1275 to tighten

12 - Bolt w/washer assembly

- ◆ 10 Nm (7 ft lb)

13 - Cooling line**14 - Cable strap****15 - Clamp**

- ◆ Always replace
- ◆ Use VAG1275 to tighten

16 - Suction hose**17 - Bolt w/washer assembly**

- ◆ 8 Nm (71 in. lb)

18 - Bracket

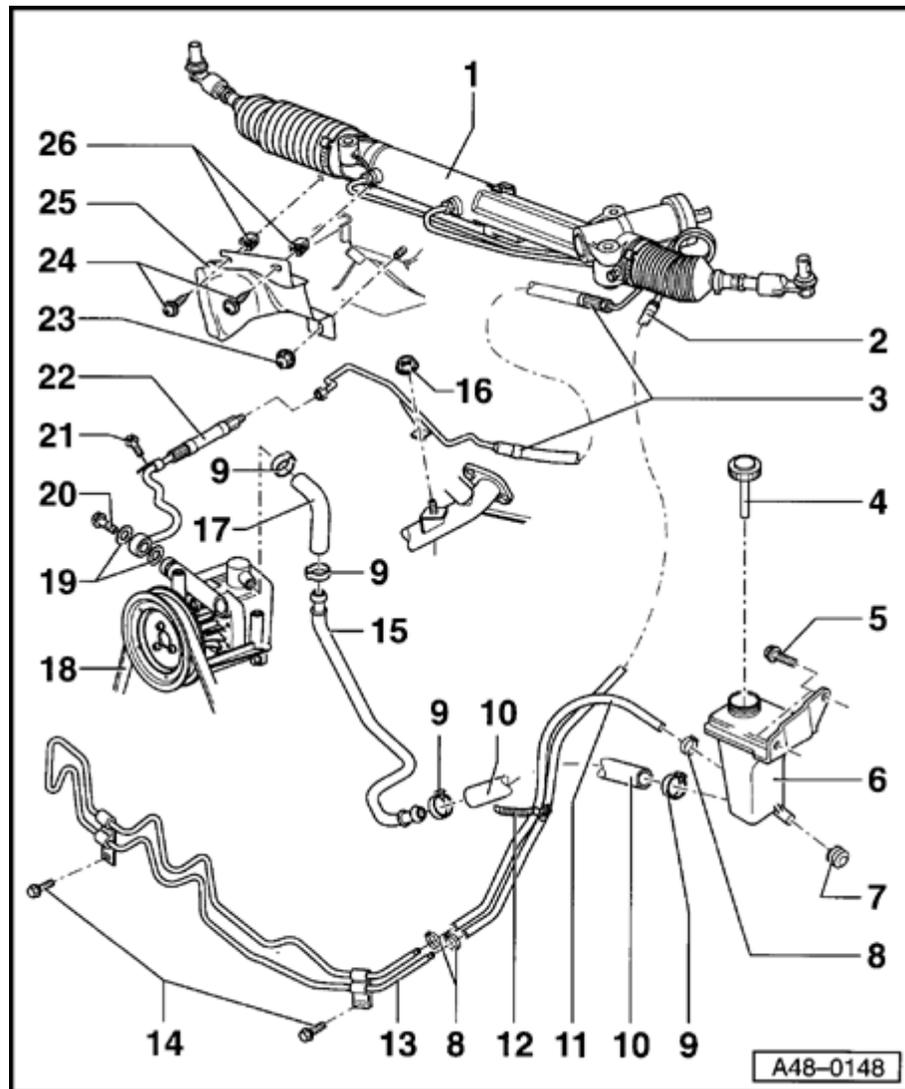
- ◆ Bolted to cylinder head

19 - Clamp

- ◆ Always replace
- ◆ Use VAG1275 to tighten

20 - Hose fitting

◆ 50 Nm (37 ft lb)



Power steering hydraulic circuit (6-cyl. 5V engine), overview

Power steering pump model 4 (FP-4)

1 - Power steering gear

2 - Return hose

3 - Pressure hose

4 - Cap with dipstick

◆ Checking hydraulic fluid level ⇒ [page 48-22](#)

5 - Bolt

◆ 9 Nm (80 in. lb)

6 - Reservoir

7 - Rubber mount

8 - Clamp

◆ Use VAG1275 to tighten

9 - Clamp

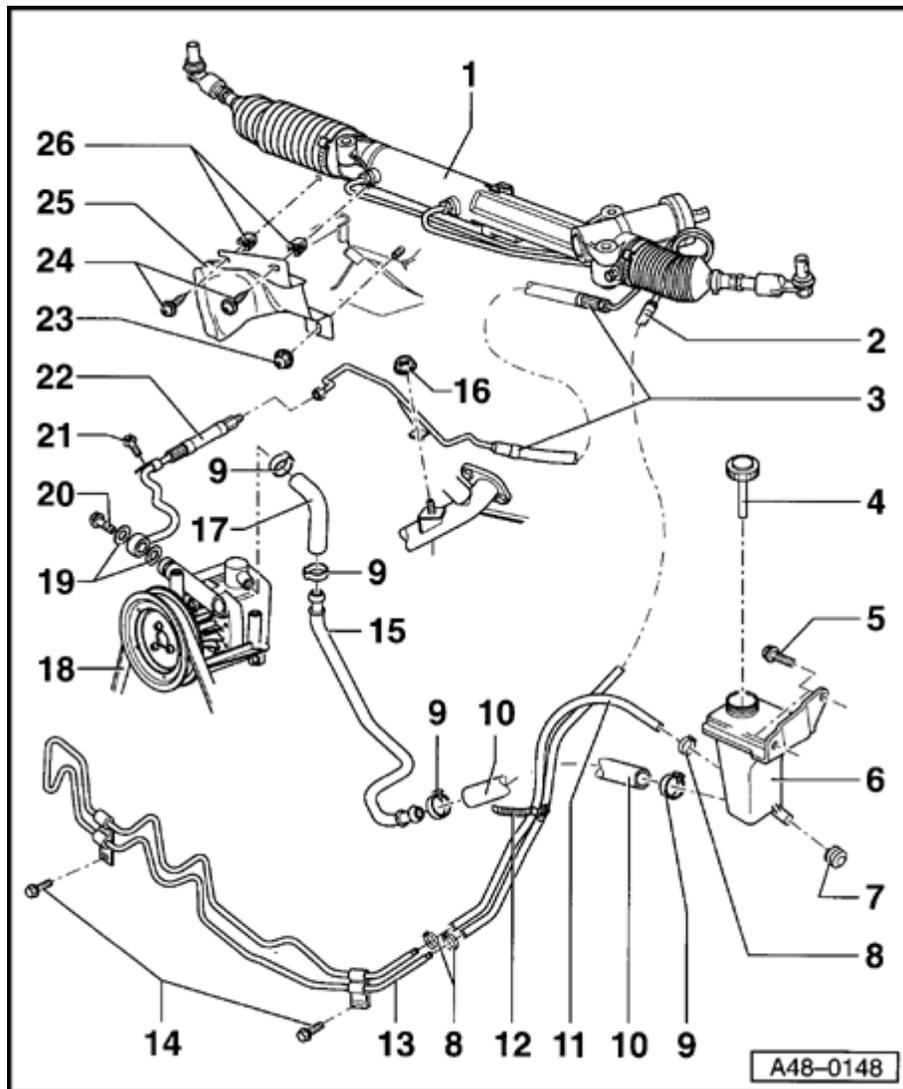
◆ Use VAG1275 to tighten

10 - Suction hose

◆ Fitting location ⇒ [Fig. 2](#)

◆ Marks must align

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**11 - Return hose**

- ◆ Between reservoir and cooling line

12 - Cable strap**13 - Cooling line****14 - Torx[®] bolts (T-30)**

- ◆ 9 Nm (80 in. lb)

15 - Line

- ◆ Marks must align with mark on suction hose

16 - Nut

- ◆ 20 Nm (15 ft lb)
- ◆ For attaching pressure hose to cooling line

17 - Suction hose

- ◆ Marking -P- faces pump

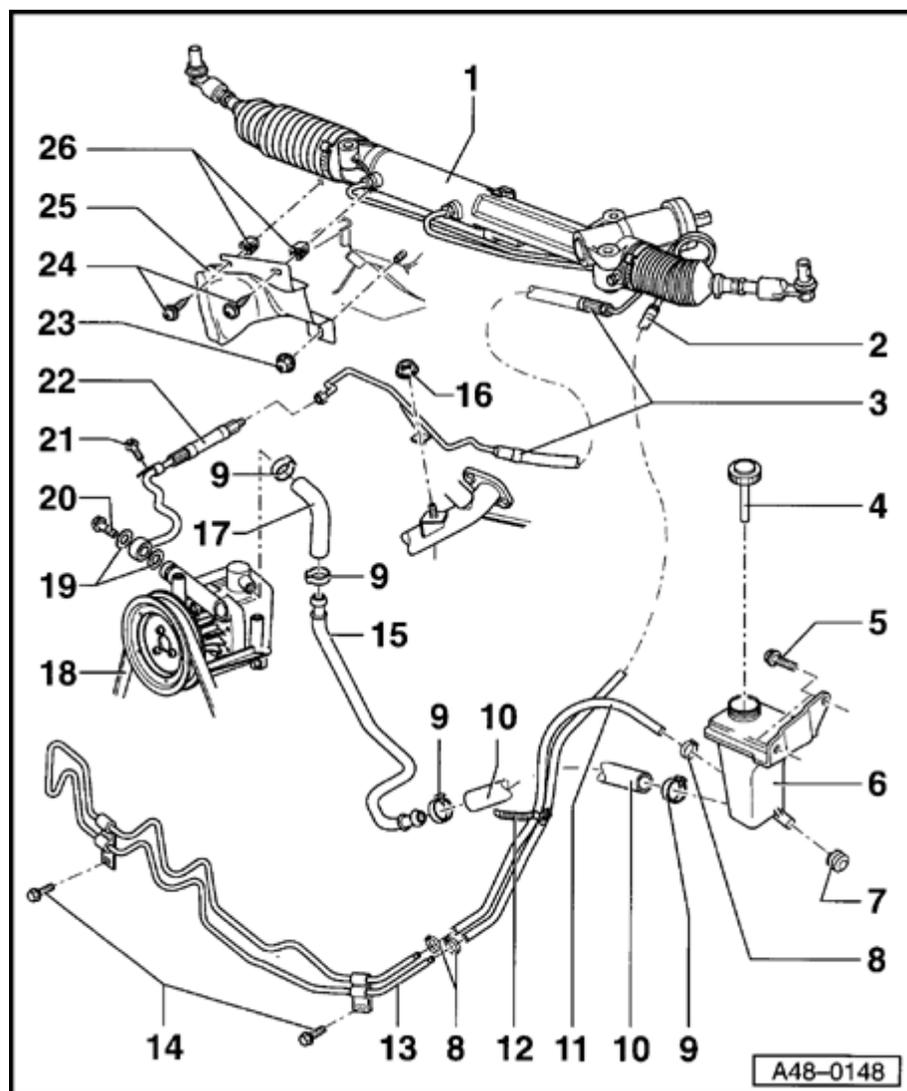
18 - Ribbed belt

- ◆ Mark running direction before removing

CAUTION!

Mark the running direction before removing. Reinstalling a used belt in reversed running direction could damage the belt.

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19 - Seal 16 x 22

◆ Always replace

20 - Banjo bolt

◆ 50 Nm (37 ft lb)

21 - Bolt

◆ 6 Nm (53 in. lb)

22 - Pressure hose

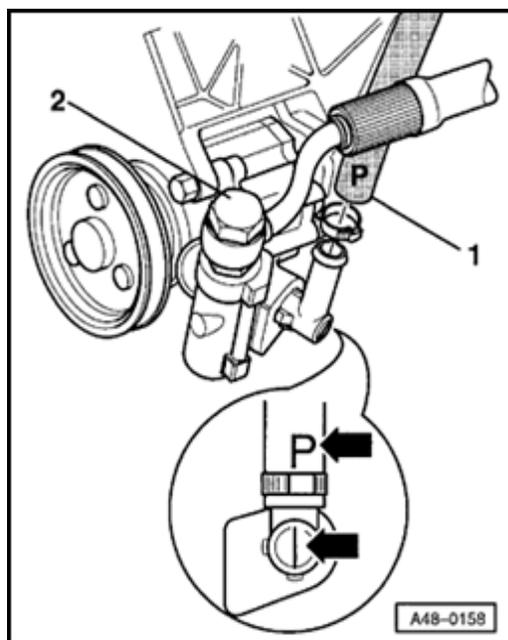
23 - Speed nut

24 - Combi-bolt

25 - Guard plate

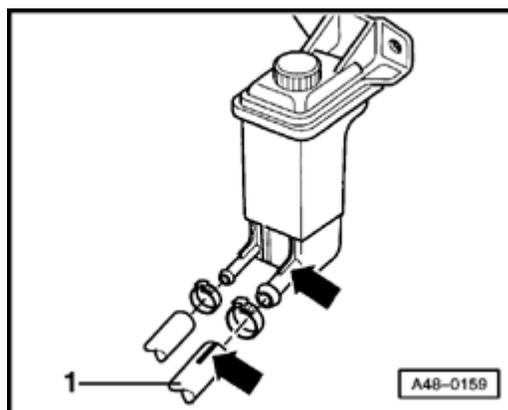
26 - Expanding nuts

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A **Fig. 1 Fitting location of suction hose at power steering pump (4-cyl. and V6 TDI engines)**

- Mark -P- on suction hose must align with seam on pump



A **Fig. 2 Fitting location of suction hose at reservoir (all engines)**

- Mark -1- on suction hose must align with seam on reservoir